

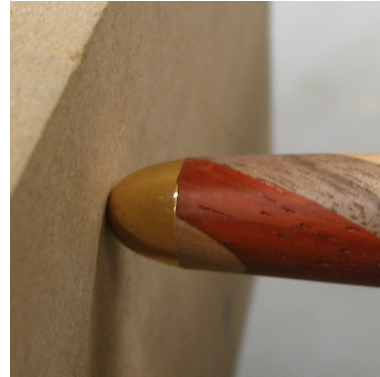
Bottom Section Assembly

- Obtain clean MDF vice pads
- Assemble the small end first:
 - Press the brass sleeve into the stepped end
 - Press the tip into the small end
 - Press the refill holder into the stepped end
(remove the refill and be careful to not press the refill holder in too far)



Top Section Assembly

- Press the pocket clip end into the sleeve
- Unscrew the end and assemble the pocket clip
- Sand the inside sleeve step on the top section of the pen to a minimal amount



Final Pen Assembly

- Push the top section of the pen onto the refill holder
- The refill has a light blue coating that must be rubbed off before the pen is ready for use

